BULLDOG® Adhesion Promoter Plus

GBDP133, QBDP133 (Gallon, Quart Liquid)



BULLDOG® Adhesion Promoter Plus has the same features and benefits of our current BULLDOG® Adhesion Promoter, but it is grey for excellent color coverage. It is an easy-to-use one-component formula that promotes adhesion on all types of automotive surfaces.

- Provides superior adhesion
- Works on pre-painted metal, plastic and aluminum
- Single component, ready to spray
- Dries in 5 minutes
- Shade adjustable
- Excellent color coverage
- Reduces basecoat usage
- Eliminates the need for primer/sealer*
- Not for sale in California, Maryland or Delaware

*Not recommended for use over bare metal.

Compatible Coatings: All solvent-based urethane, epoxy, or acrylic lacquers, primers, sealers and basecoats.

Compatible Surfaces: All common automotive plastics, as well as glass, chrome, aluminum, fiberglass, rubber, vinyl and painted surfaces. Bulldog is suitable for ground effects, new flexible and rigid bumpers, as well as plastic interior and exterior parts.

Related Products:

EPC535/PPC535 – BULLDOG® Abrasive Prep & Clean





DIRECTIONS FOR USE - PLASTIC:

Carefully read all cautions and directions on the product label and SDS prior to use. Proper preparation is critical to the success of all repairs. Follow these steps to achieve maximum performance.

1. Clean all areas to be painted with BULLDOG® Abrasive Prep & Clean (see label for part# EPC535/PPC535), using a gray scuff pad.

2. Rinse thoroughly with clean water, and blow dry the surface.

3. Tack dry surface thoroughly with a clean tack cloth. Do not press tack cloth firmly against surface, as tack material may transfer to bumper and cause defects.

4. **Shake well before use, at least 2-3 minutes.** Apply a single, medium closed coat of BULLDOG® Adhesion Promoter Plus over entire plastic surface. A properly applied film should appear uniform, continuous and free of any voids. *If Bulldog sits in the spray gun longer than 2-3 minutes, shake well before spraying.*

5. Allow 5 to 10 minutes before applying the next coating, or when tack free. *Dry times may vary based on temperature and humidity.*

6. Once tack-free, proceed with normal basecoat/clearcoat process, according to manufacturer's instructions.

DIRECTIONS FOR USE – PRE-PAINTED METAL SURFACES:

Carefully read all cautions and directions on the product label and SDS before use. Proper preparation is critical to the success of all repairs. Follow these steps to achieve maximum performance.

- 1) Remove all contaminants from the surface with KLEAN-STRIP® PREP-ALL®.
- 2) If the painted surface has been broken through to metal, then apply corrosion inhibitor or etch-primer, following manufacturers' instructions for application and dry times. **DO NOT** use BULLDOG® Adhesion Promoter Plus on bare metal.
- 3) Clean the repair area with BULLDOG® Abrasive Prep & Clean, using a gray scuff pad. Rinse well with clean water and blow dry the surface.
- 4) Tack dry surface thoroughly with a clean tack cloth. Do not press tack cloth firmly against surface, as tack material may transfer to surface and cause defects.



- 5) Shake well before use, at least 2-3 minutes. Apply a single, medium closed coat of BULLDOG® Adhesion Promoter Plus over entire plastic surface. A properly applied film should appear uniform, continuous and free of any voids. *If Bulldog sits in the spray gun longer than 2-3 minutes, shake well before spraying.*
- 6) Allow 5 to 10 minutes before applying the next coating, or when tack free. *Dry times may vary based on temperature and humidity.*
- 7) Once tack free, proceed with normal basecoat/clearcoat finishing process, according to manufacturer's instructions.

Technical Data

Recommended Gun Setup:	HVLP Tip Size 1.2mm – 1.4mm				
Air Pressure:	Refer to spray gun specs				
Apply:	1 medium closed coat				
Dry Film Thickness	1 Coat: 0.4 - 0.6 mils				
Dry Times: 5 – 10 minutes @ 70F, or tack free **Dry times vary depending on temperature and humidity.					

Cleanup: All tools and spills should be cleaned immediately with Naked Gun® Gold Gun Cleaner (CGC111) or Naked Gun® Spray Gun Paint Remover Aerosol (ENGC11131). Clean spray gun according to manufacturer's instructions.

Notes:

- BULLDOG® has a 24 hour open time. If the part is left longer than 24 hours, tack, and apply 1 even, light coat of BULLDOG® before applying basecoat or primer.
- Tint up to 10% with solvent based black basecoat toner to adjust light grey shade to a darker level.
- This product may not be compatible with all surfaces and all conditions surrounding application. Before applying to any surface, always test in an inconspicuous area to ensure no damage will result.
- Not compatible with waterborne coatings.





	GBDP133/QBDP133					
Appearance	Liquid, mobile, light grey					
Percent Volatile	Total Volatiles: 69.6% Water: 0% VOC Exempt: 0%					
Flash Point	39°F					
CPSC Flammability						
Classification	Flammable					
VOC Category (Max						
Allowable VOC)	Specialty Coatings (840 gm/liter)					
Actual VOC	721 gm/liter 6.0 lbs/gal 69.6%					
Storage	Store between 32°F and 95°F, in the original container.					
Density	1.04 gm/liter 8.6 lb/gal					
Shelf Life	2 years from date of manufacture, in an unopened					
	container					
DOT	UN1866, Resin Solution, 3, PGII,Ltd. Qty					

ORDERING INFORMATION

Product	Size	Pack	Lbs	Case Cube	Unit Width	Unit Depth	Unit Height	UPC Code	Pallet Qty
QBDP133	QT	6	13	0.4	4.24"	4.24"	4.85"	0 30192 01133 1	546
GBDP133	GL	4	35	0.96	6.5"	6.5"	7.66"	0 30192 00133 2	120



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